

COVERED ELECTRODES FOR CAST IRON

Product name	Chemical composition (typical values) in %				Classifications		
	C	Fe	Cu	Ni	AWS	ISO	ISO 1071
RepTec Cast 1	0.7	2.0	-	97	A5.15	ENiCl	ISO 1071 E C Ni-Cl 1
RepTec Cast 3	0.6	40	-	bal.	A5.15	ENiFe-Cl	ISO 1071 E C NiFe-Cl 1
RepTec Cast 31	0.7	45	-	bal.	A5.15	ENiFe-Cl	ISO 1071 E C NiFe-Cl 1

* for deviations consult corresponding data sheet