FILLER MATERIAL FOR GTA AND GMA WELDING

MILD STEEL

Product name	Chemical composition (typical values) in %			Classifications					
	C	Mn	Si	AWS		EN GTAW		EN GMAW	
LNT/LNM 25	0.08	1.1	0.6	A5.18/A5.18M	ER70S-3	EN 1668	W 42 5 W2Si	EN 440	G 42 2 M G2Si
LNT/LNM 26	0.1	1.5	0.9	A5.18/A5.18M	ER70S-6	EN 1668	W 42 5 W3Si1	EN 440	G 46 4 M G3Si1
ULTRAMAG	0.07	1.45	0.85	A5.18/A5.18M	ER70S-6			EN 440	G 42 3 M G3Si
Supra MIG	0.08	1.55	0.85	A5.18/A5.18M	ER70S-6			EN 440	G 42 4 M G3Si1/G 38 3 C G3Si1
Supra MIG Ultra	0.08	1.7	0.85	A5.18/A5.18M	ER70S-6			EN 440	G 46 4 M G4Si1/G 42 3 C G4Si1
LNM 27	0.08	1.7	0.85	A5.18/A5.18M	ER70S-6			EN 440	G 42 3 M G4Si1