## PIPELINER RANGE

| Product name | Chemical composition (typical values) in % | | | | | | | | | Classifications | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | C | Mn | Si | Ni | Cr | Mo | V | Al | N | AWS | | EN | |
| PIPELINER 6P+ | 0.11 | 0.55 | 0.18 | | | | | | | A5.1 | E 6010 | EN 499 | E 35 3 C 25 |
| PIPELINER 8P+ | 0.17 | 0.7 | 0.25 | 0.8 | | 0.2 | | | | A5.5 | E8010-P1 | EN 499 | E 46 4 1Ni C 25 |
| PIPELINER 16P | 0.06 | 1.3 | 0.5 | | | | | | | A5.1 | E7016 H4 | EN 499 | E 42 3 B 12 H5 |
| PIPELINER 18P | 0.05 | 1.5 | 0.5 | 0.95 | | | | | | A5.5 | E8018-G H4 | EN 499 | E 50 6 Mn1Ni B 32 H5 |
| PIPELINER LH-D80 | 0.07 | 1.35 | 0.55 | | | | | | | A5.5 | E8018-G | EN 757 | E 46 5 B 35 |
| PIPELINER LH-D90 | 0.07 | 1.55 | 0.50 | 0.70 | | | | | | A5.5 | E9018-G | EN 757 | E 55 5 Mn1Ni B 35 |
| PIPELINER LH-D100 | 0.06 | 1.55 | 0.50 | 0.9 | | 0.25 | | | | A5.5 | E10018-G | EN 757 | E 62 5 Mn1Ni B 35 |
| PIPELINER 70S-G | 0.07 | 1.25 | 0.55 | | | | | | | A5.18 | ER70S-G | EN 440 | G 38 3 M G2Si / G 38 3 C G2Si |
| PIPELINER 80S-G | 0.09 | 1.72 | 0.61 | | | 0.45 | | | | A5.18 | ER80S-G | EN 440 | G 50 3 M G4Si |
| PIPELINER G70M | 0.05 | 1.60 | 0.45 | 0.36 | | | | | | A5.20 | E71T-1MJ H8 / E71T-9MJ H8 | EN 758 | T 46 4 P M 2 H10 |
| PIPELINER G80M | 0.04 | 1.75 | 0.4 | 1.0 | 0.11 | 0.25 | | | | A5.29 | E101T1-GM H8 | EN 12535 | T 62 3 Z P M 2 H10 |
| PIPELINER NR-207+ | 0.04 | 1.22 | 0.25 | 0.82 | | | | 1.1 | | A5.29 | E71T8-K6 | | |
| PIPELINER NR-207XP | 0.04 | 1.15 | 0.07 | 0.68 | | | | 1.0 | | A5.29 | E71T8-K6 | | |

* for deviations consult corresponding data sheet