SELF SHIELDING FLUX CORED WIRES FOR HARDFACING APPLICATIONS

Product name	Chemical composition (typical values) in %							Classifications	
	C	Mn	Si	Cr	Al	Mo	W	DIN	
Lincore 33	0.15	2.1	0.65	2.4	1.7	-	-	DIN 8555	MF1-GF-350-GPS
Lincore 40-0	0.2	1.5	0.7	3.5	1.8	0.4	-	DIN 8555	MF1-GF-400-GPS
Lincore 50	2.2	1.2	1.0	11	0.6	0.5	-	DIN 8555	MF6-GF-50-GP
Lincore 55	0.45	1.4	0.55	5.3	1.4	0.8	-	DIN 8555	MF2-GF-55-GP
Lincore 60-0	4.2	1.6	1.3	25.4	0.6	-	-	DIN 8555	MF10-GF-60-CG
Lincore T & D	0.65	1.5	0.8	7.0	1.8	1.4	1.6	DIN 8555	MF4-GF-60-S
Lincore 15CrMn	0.4	15	0.25	16	-	-	-	DIN 8555	MF7-GF-250-KP
Lincore 420	0.5	1.7	0.9	11	-	-	-	DIN 8555	MF6-GF-55-CGR
Lincore M	0.6	13	0.4	4.9	-	-	-	DIN 8555	MF-GF-45-KP