SOLID AND FLUX CORED WIRES FOR SA-WELDING

MID STEEL

Product name	Chemical composition (typical values) in %								Classifications			
	C	Mn	Si	P	S	Cr	Ni	Mo	AWS	EN		
L-60 (LNS 143)	0.09	0.5	0.06	-	-	-	-		A5.17	EL12	EN 756	S1
LNS 135	0.1	1.0	0.12	0.015	0.015	-	-		A5.17	EM12	EN 756	S2
L-61 (LNS 129)	0.1	1.0	0.25	-	-	-	-		A5.17	EM12K	EN 756	S2Si
L 50M (LNS 133U)	0.1	1.6	0.25	-	-	-	-		A5.17	EH12K	EN 756	S3Si