

SOLID AND FLUX CORED WIRES FOR SA-WELDING

NICKEL ALLOYS

Product name	Chemical composition (typical values) in %									Classifications				
	C	Mn	Si	Cr	Ni	Mo	Nb	N	others	W.Nr.	ISO			
LNS NiCro 60/20	0.05	0.02	0.1	22	65	8.7	3.7	-	Fe=0.1	2.4831	A5.14	ERNiCrMo-3	ISO 18274	S Ni 6625
LNS NiCroMo 60/16	0.006	0.5	0.04	16.0	58	16			W=3.6 Fe=5.5	2.4886	A5.14	ERNiCrMo-4	ISO 18274	S Ni 6276

* nearest classifications